



IP-Realtime SOLUTION

In today's fast-paced and competitive business environment, apparel, sewn products, and other discrete manufacturers are constantly challenged to boost productivity, reduce costs, and increase production transparency. While daily processing of production and incentive payroll information provides a historical perspective, more timely and actionable information is required to enable managers and production workers to achieve these mandates and truly transform the shop floor.

Faster, Better-Informed Production Decisions

By capturing and reporting all production activities instantly as they occur, IP RealTime gives supervisors and managers the up-to-the-minute information they need to immediately track order status, monitor individual and team productivity, resolve quality issues, minimize off-standard events, and proactively avoid production bottlenecks. Easy-to-use Android® tablets empower production employees and teams to track their own performance and pace themselves to maximize productivity and incentive earnings.

Shop Floor Control Reimagined

Incentive Payroll Experts (IPE) has raised the bar with the new IP RealTime Shop Floor Control (SFC) solution. This simple to deploy and use solution empowers you and your teams to better control the entire production process. From the issuance of the production order, through every production operation, and on to gross payroll calculation, IPE's unique and flexible Data Grids, Pay Code Formulas, and Wi-Fi Data Collection tools streamline plant-wide processes.

Standalone or Integrated Solution

IPE solutions and modules can run either as a standalone application or integrated with your ERP, engineering, or other systems. IPE solutions plug the 'shop floor hole' in ERP by handling order control and piecework payroll information and reporting. Either way, you will gain a wealth of shop floor information and management control.



IMPROVING PRODUCTIVITY & EFFICIENCY



Data Management



Bundle Prep IP-Bundle



Shop Floor IP-Collect



Process Payroll IP-Process



Management Reporting

Just imagine what real-time visibility and control can do for your manufacturing operation!



IP-Realtime FEATURES

Data Management

- » Work Orders/Bundles
- » Operations/Styles/Colors/Sizes
- » Employees/Departments/Shifts
- » Pay Codes/Gross Pay Integration

Bundle Prep (IP-Bundle)

- » Generate Bundles
- » WIP Start/End/Milestones
- » Order-Level Rate Overrides
- » Supports Multi-SKUs/Bundle

Shop Floor Control (IP-Collect)

- » Order & Employee Status
- » Work in Process/QC
- » Productivity/Efficiency
- » Operator Feedback/Pacing

Gross Payroll (IP-Process)

- » Daily/Weekly Payroll Processing
- » Employee Attendance
- » Flexible Pay Codes
- » Training Curves/Averages

Management Reporting

- » Production/Efficiency
- » Attendance/Payroll
- » Cost/QC/and More
- » Excess Cost Reporting

Infrastructure

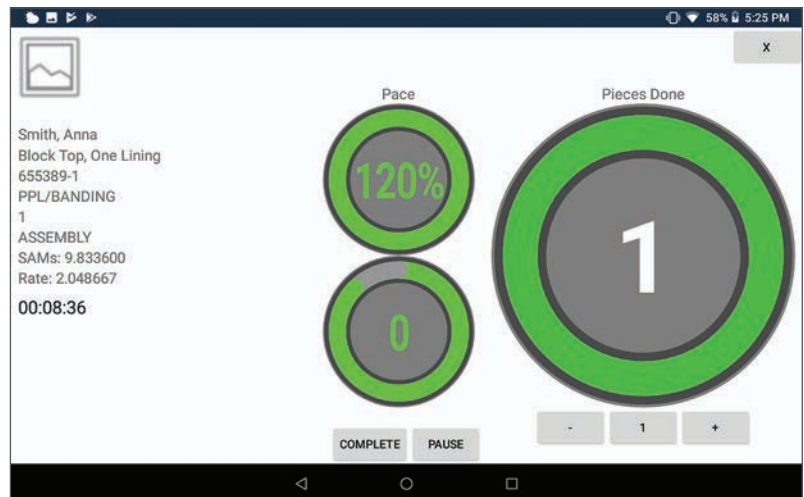
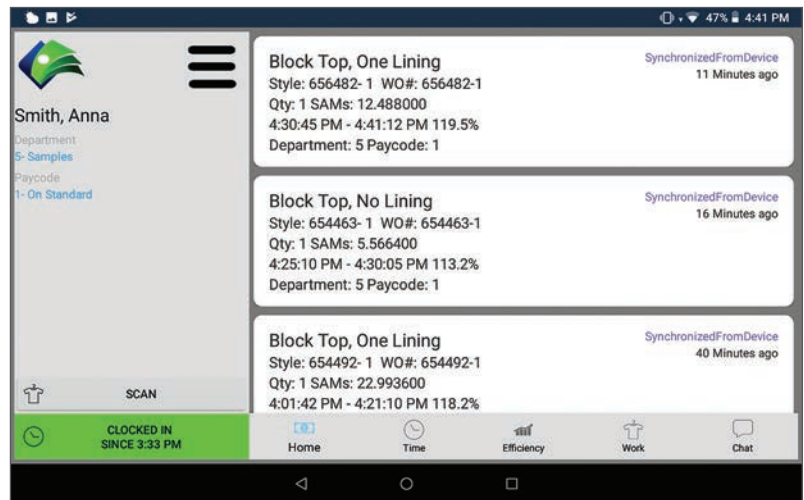
- » Standard Wireless Network
- » Off-the-shelf Tablets
- » Microsoft® SQL® Server/Windows®
- » Device-based Time Clock

Other

- » Central Cut/Multi-plant Option
- » Custom Integration/Reporting
- » Individual/Team Incentives
- » Multi-Language/Currency Support



IMPROVING PRODUCTIVITY
& EFFICIENCY



Work Order	Description	Status	% Complete	Current Operation	Current Operation Time	Last Department
650282-1	RR/ PPU	Active	53 %	Bi-Tack/Hook Pleats	04/25/2019 12:15:01	Drapery
660845-1	GROMMET TOP	Active	44 %	Measure, Mark, Punch...	04/25/2019 13:41:33	Top Treatment
692791-1	PPL	Active	46 %	Side Hem, Light	04/25/2019 13:38:09	Drapery
692901-1	RR/ PPU	Active	76 %	Fold - Regular & Pleats	04/25/2019 13:02:20	Fold Team
693114-1	FLAT/NO CRINOLINE	Active	22 %	BlindStitch Bolten & Sid...	04/25/2019 09:28:48	Drapery
695483-1	PPL/DRAPERY TICKET	Active	65 %	Fold - Regular & Pleats -	04/25/2019 13:05:13	Fold Team
695559-1	PPL	Active	56 %	Mark Pleat	04/25/2019 13:32:56	Drapery
695641-1	PPL/ BO	Active	82 %	Tri-Tack/Hook Pleats	04/25/2019 13:12:31	Drapery
695706-1	PPL	Active	29 %	SN All Crenlin, Heavy...	04/25/2019 13:41:21	Drapery
695817-1	PPL/ BO	Active	0 %	Cut, Small Table, No Re...	04/25/2019 13:24:42	Drapery
695827-1	PPL	Active	0 %	Cut, Small Table, No Re...	04/25/2019 12:21:38	Drapery
696080-1	PPL	Active	76 %	Bar/Make Pleats	04/25/2019 13:30:56	Drapery
696403-1	RPPLEFOLD	Active	16 %	Join, SS Join Cuts, With...	04/25/2019 13:04:57	Drapery
643462-1	RPPLEFOLD	Static	87 %	Measure Out Rip Fold T...	04/24/2019 08:59:18	Drapery
691006-1	PPL	Static	0 %	Cut, Machine Cut, No RL...	04/24/2019 15:46:06	Drapery
693693-1	18 X 18	Static	0 %	Make Deco Pillow With...	04/23/2019 10:33:12	Top Treatment
694207-1	2 / KNIFE EDGE 22"	Static	0 %	Make 18" Deco Pillow w...	04/18/2019 14:35:49	Top Treatment